Qty:

4 Um:

Each

: PEDAL ARM

: D3206 REV A

: 21/12/2008

: D32061

: N/A

: A

Date: User: Job Number Prsht Rev. First Issue **Previous Run**

Thursday, 20/11/2008 3:35:12 PM

Julie Dawson

Process Sheet

Drawing Name

Part Number

Material Due Date

Drawing Number

Project Number

Drawing Revision

Customer

: CU-DAR001 Dart Helicopters Services

S.O. No. :

: 43619

Estimate Number

: 10868

P.O. Number

This Issue

: 20/11/2008 : NC

: //

: 36535

Type : SMALL /MED FAB

Written By

Checked & Approved By Comment

: Est. A 04.04.15

Est Rev:B Now On Waterjet 06-12-13 JLM

New issue KJ/RF

Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description:

1.0

2.0

M4130NS125

4130 Sheet .125 (11GA)

Comment: Qty.:

0.1848 sf(s)/Unit Total: 0.7392 sf(s)

4130 Sheet .125 (11GA) 103504

Batch:

WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3206 Dwg Rev:_

Prog Rev:_

B 8-13-15



2-Deburr if necessary

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE

1B 8-13-15

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK

Comment: SECOND CHECK

POWDER COATING

5.0

POWDER COATING

109648



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

M-A

Dailino	. oopao								
W/O:			W	ORK ORDER CHAN	IGES				
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Da	ate Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		•							
Part No	:	PAR #:	Fault Cat	egory:	NCR: Y	es No	DQA:	_ Date: _	
	R	esolution:	Dispositi	on:	QA: N/C	Closed	d:	Date: _	
NCR:			WORK ORI	DER NON-CONFOR	MANCE (N	CR)			
DATE	STEP	Description of NC Section A	Initial	Action Descriptio		ın &	/erification Section C	Approval Chief Eng	Approval QC Inspector
			Chief Eng	Chief Eng	D	ate			·
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				The state of the s					
							;		

NOTE: Date & initial all entries

Thursday, 20/11/2008 3:35:12 PM Date: User: Julie Dawson **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: PEDAL ARM Job Number: 43619 Part Number: D32061 Job Number: Seq. #: **Machine Or Operation:** Description: FINISH TIME: 6.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVE Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION 7.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 8.0 QC21 FINAL INSPECTION/W/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE U 08.12.16 Job Completion

Dart Aerospace Ltd

W/O:		THE STATE OF THE S	W	ORK ORDER CHANG	ES					
DATE STEP		PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				·	i					
Part No	•	PAR #:	Fault Cate	egory:	_ NCR:	Yes N	lo DQA	\ :	_ Date: _	
	Re	esolution:	Dispositi	on:	_ QA: f	VC Clo	sed:		Date:	
NCR:			WORK ORE	DER NON-CONFORMA	NCE ((NCR)				
DATE	STEP	Description of NC		Corrective Action Secti		0:	Verific		Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section	on C	Chief Eng	QC Inspector
							1			
									·	

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: 12/3619
Description: Pedal Arm	Part Number: D3206-1
Inspection Dwg: D3206 Rev: A	Page 1 of 1

	FIRST	ARTICLE INSP	PECTION	CHECKL	JIST	
	X	First Article	F	rototyp	е	
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.191	+0.005/-0.001	,194	X			
Ø0.257	+0.006/-0.001	,760	×			
0.600	+/-0.010	(60)	y			
5.350	+/-0.010	5.351	87			
3.350	+/-0.010	3350	×			
1.400	+/-0.010	1395	8			
0.610	+/-0.010	1615	X	,		
.13<	4-,010	197				
Measured by:	B 9-17-15	Audited by: 0	Salatis		totype Approva	

Date:	8-12-15	Date:	08/12/	15	 Date:	N/A	
Pey Date	Change	<u> </u>			 D		

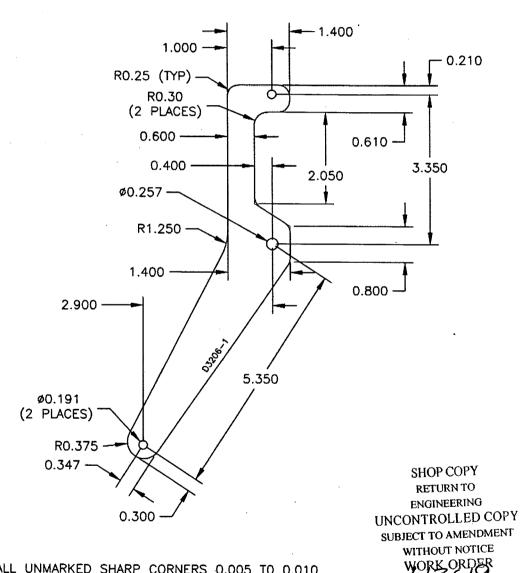
A 07.03.05 New Issue K.I/.II M	Rev	Date	Change	Revised by	Approved
	Α	07.03.05	New Issue	KJ/JLM A	911







	DESIGN	 	DRAWN BY	DART AEROS HAWKESBURY, ON	
I	CHECK	5 <u>0</u>	APPROVED	DRAWING NO.	REV. A
١	-	1	-	D3206	SHEET 1 OF 1
Ī	DATE		*	TITLE	SCALE
	04.0	1.27		PEDAL ARM	1:2
	Α	**	04.01.27	NEW ISSUE	



- 1) BREAK ALL UNMARKED SHARP CORNERS 0.005 TO 0.010
- 2) MATERIAL: AISI 4130N SHEET, 11 GAUGE (M4130N-S125) NO. 27 3) FINISH POWDER COAT GREY SANDTEX (REF. 4.3.5.6) PER DART QSI 005 4.3
- ENGRAVE DART P/N AS SHOWN
- ALL DIMENSIONS ARE IN INCHES
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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